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<td>33, 34</td>
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</tbody>
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ASTUBE is a system comprised of resin coated steel tubing, steel bolt-together connectors, conveyors, casters, fasteners, and various accessories that allow our customers to design, build, and implement modular material handling devices and operator assist devices.

Successful implementation of the FASTUBE system can result in increased productivity, improved ergonomics, quality/safety gains, and increased profitability. By utilizing the FASTUBE system as a tool, many companies have progressed toward their internal goals of practicing Lean Manufacturing Principles, eliminating waste in their process, and creating an environment that promotes continuous process improvement.

FASTUBE provides on-site recommendations and shop floor concept development to assist you in achieving your goals in process improvement through the implementation of the FASTUBE system.

VISIT US ON

LinkedIn: http://www.linkedin.com/company/fastube-llc

YouTube: http://www.youtube.com/user/FastubeUSA

Twitter: https://www.twitter.com/Fastube

Facebook: https://www.facebook.com/FastubeUSA
FASTUBE PRODUCTS AND SERVICES CAN BE PURCHASED IN EIGHT PRIMARY WAYS:

**Bulk Components**
Allows you to design, build & modify structures as needed. Stock items ship within 24 hours after receiving order.

**Starter Kits**
Standard & Custom kits are available to help you when starting with the FASTUBE product. Ask a sales rep for details.

**Kitted Structures**
Pre-engineered designs shipped to you with all the parts pre-cut & packaged in a kit for you to build.

**Assembled Structures**
We assemble the structures at our facility & ship them complete and ready for use upon delivery.

**CAD Designs/Services**
Engineering support in the form of AutoCAD 3D Wireframe design, complete with bill of materials.

**Custom Prototyping**
You send us the part(s)/Tote(s) & we can design a solution for you.

**Ready to Ship Message Boards**
- Magnetic Dry Erase
- Non-magnetic Dry Erase
- Cork Boards
- Velcro Boards
- + Many More

**Other Material Handling Solutions**
- Custom Aluminum Racking
- Welded Steel
- Custom Square Steel
- Custom Packaging & Dunnage
  + Many More
Our tubing is comprised of 20 Gauge 1.00” O.D. high strength steel. Coated with an extruded plastic to bring our total O.D. to a nominal 1.080-1.090”.

**STOCK LENGTHS: 10’ & 20’**

### Slide Cover

**PART #: TB-SC (Black)**

- **Stock Lengths - 10’**
  - Similar to slide pipe
  - Snaps onto pipe

### Stainless Steel

**PART #: TB-SS**

- **Stock Lengths - 10’ & 20’**
  - 304 Stainless Steel
  - 1.0625” OD
  - 20 Gauge

---

**Deflection Formula**

To determine the amount of deflection of a piece of *Fastube* tubing with a load in the center use the following formula:

\[ d = W \times L^3 \times 0.00000055 \]

*Where:*

- \( d \) = deflection (in inches)
- \( W \) = weight (in pounds)
- \( L \) = length of tube (in inches)

*Example:*

A 100 lb. weight is placed on a 24” piece of Fastube tubing. The deflection would be:

\[ d = 100 \times (24)^3 \times 0.00000055 \]

\[ d = 0.076” \]

---

**3-Point Bend Test Parameters**

<table>
<thead>
<tr>
<th>“x” Dimension</th>
<th>Force Of Permanent Deflection</th>
</tr>
</thead>
<tbody>
<tr>
<td>1’ 5”</td>
<td>610 lb.</td>
</tr>
<tr>
<td>2’ 1”</td>
<td>350 lb.</td>
</tr>
<tr>
<td>3’ 3”</td>
<td>319 lb.</td>
</tr>
<tr>
<td>3’ 7”</td>
<td>282 lb.</td>
</tr>
<tr>
<td>4’ 3”</td>
<td>242 lb.</td>
</tr>
<tr>
<td>4’ 11”</td>
<td>227 lb.</td>
</tr>
<tr>
<td>5’ 10”</td>
<td>182 lb.</td>
</tr>
</tbody>
</table>

*Force applied with 1” load applicator at a speed of 50 mm/min*

*Force applied until permanent deflection occurs*
CONNECTOR DETAILS

- Connector Plating: Zinc Chromate - Silver
- Stamped X for anti-rotation/anti-pull out
- Pilot hole for optional self tapping screw
- Connectors bolt together w/ a FS1 & FS2

CONNECTORS

- **CN 1** - 2 Way Joint
- **CN 2** - 4 Way Joint
- **CN 3** - 3 Way Joint
- **CN 4** - 3 Way Joint
- **CN 5** - Multi Angle
- **CN 6** - Multi Angle
- **CN 7** - 90° Joint
- **CN 8** - Parallel Joint
**CONNECTORS**

**CONNECTOR COMBO SETS**

**CJ 1 - Two Way Joint**
**JOINT COMBO INCLUDES:**
- (2) CN1
- (1) FS1
- (1) FS2

**CJ 2 - Corner Joint**
**JOINT COMBO INCLUDES:**
- (1) CN2
- (2) FS1
- (1) CN3
- (2) FS2

**CJ 3 - Four Way Joint**
**JOINT COMBO INCLUDES:**
- (2) CN2
- (3) FS1
- (1) CN4
- (3) FS2

**CJ 4 - Three Way Joint**
**JOINT COMBO INCLUDES:**
- (2) CN4
- (3) FS1
- (2) FS2

**CJ 5 - Five Way Joint**
**JOINT COMBO INCLUDES:**
- (4) CN2
- (4) FS1
- (4) FS2

**CJ 6 - 90 Degree Joint**
**JOINT COMBO INCLUDES:**
- (2) CN7
- (1) FS2
- (1) FS1

**CJ 7 - Multi Angle Joint**
**JOINT COMBO INCLUDES:**
- (2) CN5
- (2) FS1
- (2) CN6
- (2) FS2

**CJ 11 - Parallel Joint**
**JOINT COMBO INCLUDES:**
- (2) CN8
- (1) FS2
- (1) FS1

**SPECIALTY CONNECTOR SETS**

**CN 23**
**ROTATING CN 8 JOINT**

**CN 24**
**ROTATING CN 1 JOINT**

**DM-2004**
**DOUBLE MULTI-ANGLE**

**DM-2031**
**FIXED 45° JOINT**

*Specialty connectors include both joints and required plastic inserts, but do not include fasteners.*
• Track mount plating is made out of Zinc Chromate - Silver. For use with CA1, CA2, or CA4. Track mounts are secured by pressing onto tube.
For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com

READY-TO-SHIP ALUMINUM CONVEYOR TRACK SOLD IN 10’ LENGTHS.
ALSO AVAILABLE IN PRECUT LENGTHS UP TO 20’.

READY-TO-SHIP ASSEMBLED CONVEYOR TRACK SOLD IN 10’ AND 20’ LENGTHS.
ALSO AVAILABLE IN PRE-CUT LENGTHS UP TO 20’.
(SIDE GUIDES UP TO 10’.)
LEVELING FEET

AC 14
3" DIA. FOOT

AC 15
2" DIA. FOOT

AC 15 ESD
2" DIA. FOOT

AC 16
THREADED INSERT

ACCESSORIES

ACCESSORIES PLATING: ZINC CHROMATE - SILVER

AC 3
PIPE CLAMP (SINGLE)

AC 11
J-CHANNEL - 6’ LENGTH
(USED FOR AKRO BINS)

AC 12
TUBE HANGER

AC 13
FORK TUBE REST

AC 9
STANCHION MOUNT

AC 21
FLAT TOP PVC CLIP
AC 21B
BEVELED EDGE PVC CLIP

AC 27
COMPUTER MONITOR MOUNT W/SWIVEL ADJUST.

AC 28
FLAT SCREEN COMPUTER MONITOR MOUNT

*ALL LEVELING FEET REQUIRE AC 16.*

Exploded View:
AC 14/15
Assembly
Installation:
1. Clean tube of
debris & burrs
2. Tap in AC16
into end of tube
3. Insert AC14/15
into AC16
<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>AC 35</td>
<td>CART CORNER BUMPER</td>
</tr>
<tr>
<td>AC 67</td>
<td>BROOM CLAMP</td>
</tr>
<tr>
<td>CP 1</td>
<td>PLASTIC END CAP</td>
</tr>
<tr>
<td>CP 2</td>
<td>RUBBER END CAP</td>
</tr>
<tr>
<td>FA 240</td>
<td>2&quot; x 4&quot; CLEAR LABEL HOLDER</td>
</tr>
<tr>
<td>FA 600</td>
<td>1.25&quot; x 6&quot; LABEL HOLDER (INCLUDES CLIPS FOR MOUNTING)</td>
</tr>
<tr>
<td>JC1- A</td>
<td>JOINT COVER FOR CN1 COMBO (TOP)</td>
</tr>
<tr>
<td>JC1- B</td>
<td>JOINT COVER FOR CN1 COMBO (MIDDLE)</td>
</tr>
<tr>
<td>JC2</td>
<td>JOINT COVER FOR CN2/CN3 COMBO</td>
</tr>
<tr>
<td>JC3</td>
<td>JOINT COVER FOR TAB ON CN10, CN11 &amp; CN15</td>
</tr>
<tr>
<td>DM - 1001</td>
<td>SMALL STANCHION MOUNT</td>
</tr>
<tr>
<td>DM - 1010</td>
<td>POLYURETHANE TOOL HOLDER</td>
</tr>
<tr>
<td>DM - 1018</td>
<td>BIN SPEED REDUCER FOR CA1</td>
</tr>
<tr>
<td>DM - 1019</td>
<td>EMPTY CONVEYOR SIGNAL - 10”</td>
</tr>
<tr>
<td>DM - 2019</td>
<td>CORNER SHELF SUPPORT</td>
</tr>
<tr>
<td>DM - 2022</td>
<td>METAL WIRE HOOK</td>
</tr>
</tbody>
</table>
ACCESSORIES

DM - 2023  
TUBE CONNECTOR

DM - 2025  
FENCE/DOOR/GATE LOCK

DM - 2026  
HOOK SUPPORT

DM - 2032  
MOUNTING BRACKET

DM - 2049  
PIVOTING TUBE SUPPORT

OTHER AVAILABLE ACCESSORIES

- THESE ITEMS ARE AVAILABLE IN MANY SIZES/CAPACITIES. PLEASE CONTACT US FOR MORE INFO.

GAS SHOCKS

HEIGHT ADJUSTMENT SYSTEMS

TURNTABLES

DRAWER SLIDES
### 3" STEM CASTERS

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CST3 L</td>
<td>3&quot; Locking Stem Caster (Requires AC7)</td>
</tr>
<tr>
<td>CST3 S</td>
<td>3&quot; Swivel Stem Caster (Requires AC7)</td>
</tr>
<tr>
<td>AC7</td>
<td>Grip Ring Caster Insert</td>
</tr>
</tbody>
</table>

### 4" STEM CASTERS

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
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</thead>
<tbody>
<tr>
<td>CST4 L</td>
<td>4&quot; Locking Stem Caster</td>
</tr>
<tr>
<td>CST4 S</td>
<td>4&quot; Swivel Stem Caster</td>
</tr>
<tr>
<td>CST4 R</td>
<td>4&quot; Rigid Stem Caster</td>
</tr>
<tr>
<td>CST4 L P</td>
<td>4&quot; Locking Poly Stem Caster</td>
</tr>
<tr>
<td>CST4 S P</td>
<td>4&quot; Swivel Poly Stem Caster</td>
</tr>
<tr>
<td>CST4 R P</td>
<td>4&quot; Rigid Poly Stem Caster</td>
</tr>
</tbody>
</table>

### Installation:

1. Clean tube of debris & burrs
2. Tap in AC7 into end of tube
3. Insert CST3 into AC7
4. Install U-Bolt over joint and through the Truck.
5. Install Washer & Nut on both sides of U-Bolt and tighten.

### Available Caster Wheel Material:
- 3" Stem Casters - Rubber, Polyurethane
- 4" Stem Casters - Rubber, Polyurethane, ESD
- Special Casters Available Upon Customer Request
- Caster Plating: Zinc Chromate - Silver

For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
**STRAP CASTERS**

### STRAP CASTER DETAILS

- **Available Caster Wheel Material** -
  - 4" Strap Casters - Rubber, Polyurethane, ESD
  - 6" Strap Casters - Rubber, Polyurethane, ESD
  - 8" Strap Casters - Rubber, Polyurethane, ESD
- Special Casters Available Upon Customer Request
- Caster Plating: Zinc Chromate - Silver

### STRAP CASTER ACCESSORIES

Remember!

**Strap Caster Assembly Requires:**

- (2) CS1’s
- (2) CS2’s
- (2) FS3’s

*Per Wheel*

**Exploded View: Strap Assembly**

- CS1: Upper Caster Strap
- CS2: Lower Caster Strap
- FS3: Caster Bolt w/ Lock Washer

**4" Strap Casters**

- CS4 L: 4" Locking Strap Caster
- CS4 S: 4" Swivel Strap Caster
- CS4 R: 4" Rigid Strap Caster
- CS4 FL: 4" Floor Lock
- CS4 L P: 4" Locking Poly Strap Caster
- CS4 S P: 4" Swivel Poly Strap Caster
- CS4 R P: 4" Rigid Poly Strap Caster

For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com

6" STRAP CASTERS

CS6 L B
6" Locking Balloon Strap Caster

CS6 S B
6" Swivel Balloon Strap Caster

CS6 R B
6" Rigid Balloon Strap Caster

CS6 FL
6" Floor Lock

CS6 L P
6" Locking Poly Strap Caster

CS6 S P
6" Swivel Poly Strap Caster

CS6 R P
6" Rigid Poly Strap Caster

Exploded View: Strap Assembly

8" STRAP CASTERS

CS8 L B
8" Locking Balloon Strap Caster

CS8 S B
8" Swivel Balloon Strap Caster

CS8 R B
8" Rigid Balloon Strap Caster

CS8 FL
8" Floor Lock

WWW.FASTUBE.COM

For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
Hitches are available for purchase as a kit or individual pieces.

**HT 1 Kit**
- INCLUDES:
  (1) HT 1
  (4) FS2
  (4) CS1
  (4) CS2
  (4) FS17

**HT 2 Kit**
- INCLUDES:
  (1) HT 2
  (4) FS5
  (4) CS1
  (4) 5/16" NUT
  (4) CS2
  (4) 5/16" WASHER
**HITCHES**

- HITCHES ARE AVAILABLE FOR PURCHASE AS A KIT OR INDIVIDUAL PIECES.

**HT3 - HITCH & RECEIVER**

**HT 3 Kit**

INCLUDES:

- (1) HT 3
- (8) 5/16" WASHER*
- (4) 5/16" Nut*
- (4) FS5*

**AGC 2 Kit**

INCLUDES: AGC HITCH BRACKET, ATTACHMENT COMPONENTS, REFLECTOR & MANUAL RELEASE CORD.

- CS-SHIM
  - 3/8" CASTER SPACER
- PVC, Peg Board, HDPE, Ex-Cel, & MDF are available in 4’ x 8’ sheets.
- PolyPro is available in a 72” x 120” sheet.
- Motion mat is available in a 24” x 96” sheet. **Custom sizes can be made to order.**
- Flock tape is sold per linear foot from a 54” x 180’ roll. One linear foot = 12” x 54” piece.
- All materials can be cut to a specific size if required.
- Other materials available upon request—ask sales rep.
**Magnetic Dry Erase Boards**

- **Non-Magnetic Dry Erase Boards**
- **Cork Boards**
- **Peg Boards**

<table>
<thead>
<tr>
<th>SIZES AVAILABLE:</th>
</tr>
</thead>
<tbody>
<tr>
<td>4’ x 4’</td>
</tr>
<tr>
<td>4’ x 6’</td>
</tr>
<tr>
<td>4’ x 8’</td>
</tr>
<tr>
<td>*Custom Sizes - Call for Pricing</td>
</tr>
</tbody>
</table>

| Velcro Message Boards |

<table>
<thead>
<tr>
<th>Actual Board Size:</th>
</tr>
</thead>
<tbody>
<tr>
<td>SMALL - 2.5’ x 2.5’</td>
</tr>
<tr>
<td>LARGE - 4’ x 8’</td>
</tr>
<tr>
<td>*Custom Sizes Available Upon Request</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>All Message Board Orders Have the Option to Customize:</th>
</tr>
</thead>
<tbody>
<tr>
<td>• Single or Double Sided Board (Magnetic Only)</td>
</tr>
<tr>
<td>(Includes Board, Frame &amp; Casters)</td>
</tr>
<tr>
<td>• Board Only</td>
</tr>
<tr>
<td>• Frame Only</td>
</tr>
<tr>
<td>(Includes Fastube Frame &amp; Casters)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Frame Color Options:</th>
</tr>
</thead>
<tbody>
<tr>
<td>Blue, Black, Brown, Green, Gray, Ivory, Red, Light Green, Orange, White, and Yellow. *Stainless Steel (Additional Charge)</td>
</tr>
</tbody>
</table>

| Message Board Accessories |

<table>
<thead>
<tr>
<th>BR1– O</th>
</tr>
</thead>
<tbody>
<tr>
<td>Magnetic 3-Ring Binder</td>
</tr>
<tr>
<td>1” O - Ring</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Markers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Low Odor; Chisel Point, Assorted Colors, Qty: 4 - Color Set</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Eraser</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry Erase Board Eraser</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Custom Board w/Art</th>
</tr>
</thead>
<tbody>
<tr>
<td>Special order your board w/Company’s images/documents/layouts/etc. <em>(Customer may Provide Art/Layout).</em></td>
</tr>
</tbody>
</table>

**For Customer Service**

Call us at 734.414.8230 or email us: sales@fastube.com
OTHER MATERIAL HANDLING SOLUTIONS

WELDED STEEL STRUCTURES

CUSTOM ALUMINUM STRUCTURES

ADJUSTABLE STEEL STRUCTURES

CUSTOM PACKAGING & DUNNAGE

*Please Contact Sales Rep for details.*

(PLASTIC, BAGS, STEEL, ETC.)

For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
**DESIGN**

- AutoCAD 3D Wireframe drawings are used to conceptualize customer design requests.

**BILL OF MATERIALS**

- Detailed engineering drawings with complete bill of materials are provided with every kit.

---

**Stock List**

<table>
<thead>
<tr>
<th></th>
<th>W</th>
<th>L</th>
<th>H</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pipe - White</td>
<td>2</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>30&quot;</td>
<td>2</td>
<td>4</td>
<td>4</td>
</tr>
<tr>
<td>60&quot;</td>
<td>2</td>
<td>2</td>
<td>4</td>
</tr>
<tr>
<td>90°</td>
<td>4</td>
<td>1</td>
<td>2</td>
</tr>
<tr>
<td>30°</td>
<td>2</td>
<td>2</td>
<td>2</td>
</tr>
</tbody>
</table>

**Joints**

- CN1: 98
- CN2: 4
- CN3: 4
- CN4: 4
- CN5: 4
- CN6: 4
- CN7: 1
- CN8: 1

**Conveyor**

- CN9: 10
- CN10: 4
- CN11: 4
- CN12: 2
- CN13: 2
- CN14: 2
- CN15: 4

**Accessories**

- AC1: 4
- AC2: 4
- AS: 13
- PS: 53
- PR: 63

**Total Pipe Length: 900.09"**
**ASSEMBLY GUIDES**

- Assembly guides are available to help walk you & your team through the assembly of your new structure step-by-step.

**SAMPLE SOLID DRAWINGS**

- Drawings can also be drawn in AutoCAD 3D Solids, or converted to STEP files. *(A design fee may be charged for solid modeling)*

*Please Note: 3D Solids are available after initial wireframe approval.*

- Design files can be exchanged electronically via e-mail between Fastube and our customers as AutoCAD, JPEG, or PDF files. We can receive STEP files.
For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
IMPLEMENTED SOLUTIONS

CARTS

- 2 LEVEL PANEL DIVIDER CART
- HANGING MANIFOLD CART
- WIRE HARNESS TRANSPORT CART
- CYLINDER HEAD SEQUENCE CART
- CUSTOM PART CART
- CART W/ SHOCK LIFT TILT SHELF
- PANEL SEPARATOR CART
- ENGINE BLOCK TRANSPORT CART
- PALLET CART W/ STEEL BASE
- LOW PROFILE TUGGER TRANSPORT CART
- LIMO KIT CART
- CUSTOM SMALL PARTS CART
- HEIGHT ADJUSTABLE CART
- PALLET TRANSPORT CART
- TUGGABLE PALLET CART
- CART W/ FOAM & PVC TUBING SLOTS
- CUSTOM INVENTORY PICK CART

For Customer Service
Call us at 734.414.8230 or email us: sales@fastube.com
GRAVITY FLOW RACKS

- Food Service Production Line
- Flow Rack Packing Station w/ Worktable
- Bumper Fascia Flow Rack
- Line Side Flow Rack w/ Return
- Large Box Flow Rack
- Lift to Load GFR w/ Overstock Flip Signal
- 1 In/1 Out GFR w/ Shelf
- GFR Station w/ Height Adjustment
- Flow Rack w/ Side Presentation
- Warehouse Flow Racks
- Easy Return Tilt GFR
- Flow Rack w/ Heavy Duty Rollers
- Flow Rack w/ Dust Guards
- Flow Rack w/ Motion Mat & Slide Cover
IMPLEMENTED SOLUTIONS

STAINLESS STEEL

SS WORK CART
SS FLOW RACK W/ OPERATOR DOOR
SS FLOW RACK W/ SHELVES
SS FLOW RACK
SS FLOW RACK
COATED PIPE RACK W/ SS LANES

MISC. CUSTOM APPLICATIONS

AGC CART
CUSTOM STORAGE STAND
CHUTE W/ ADJUSTABLE LEVEL
LARGE PART TRANSPORT CART
GFR & STEEL ROLLER COMBO
WORKSTATION W/ PART DISPLAY